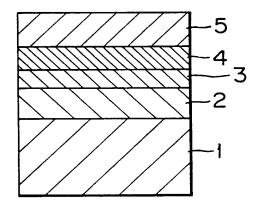
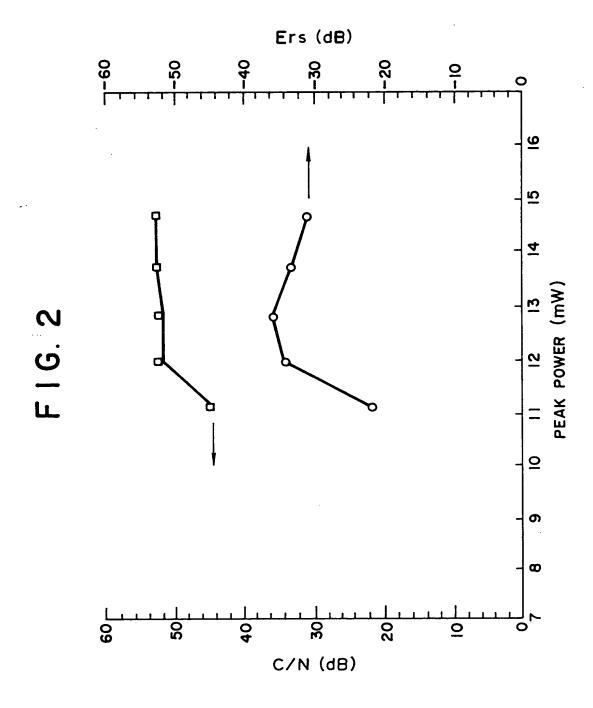
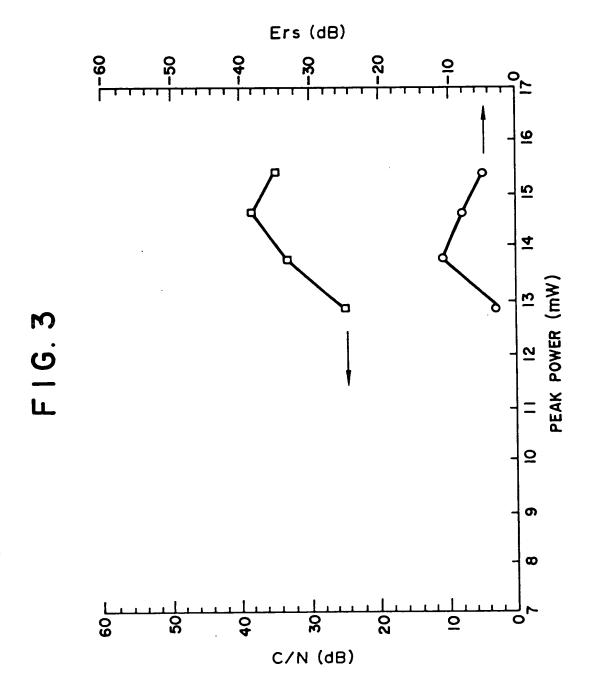
FIG. I







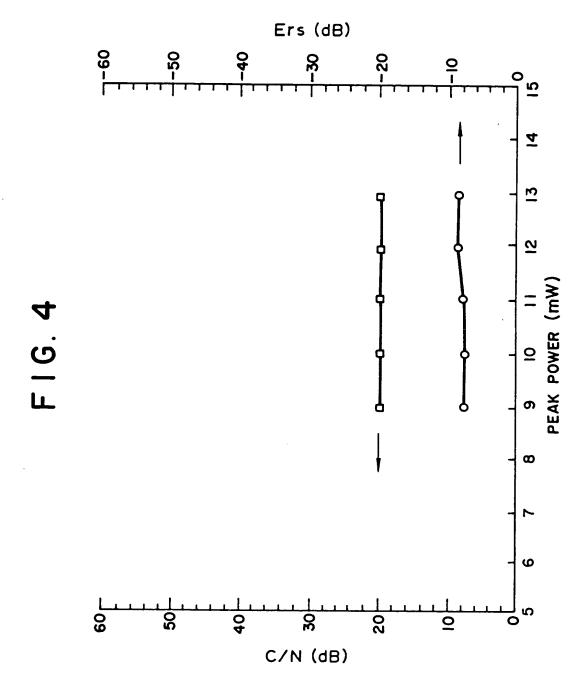
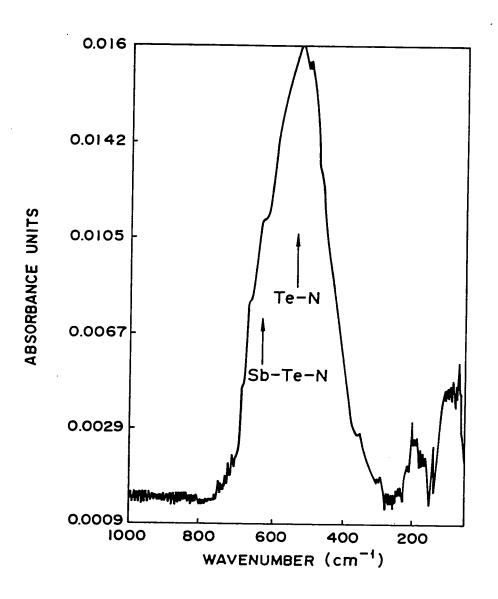


FIG. 5



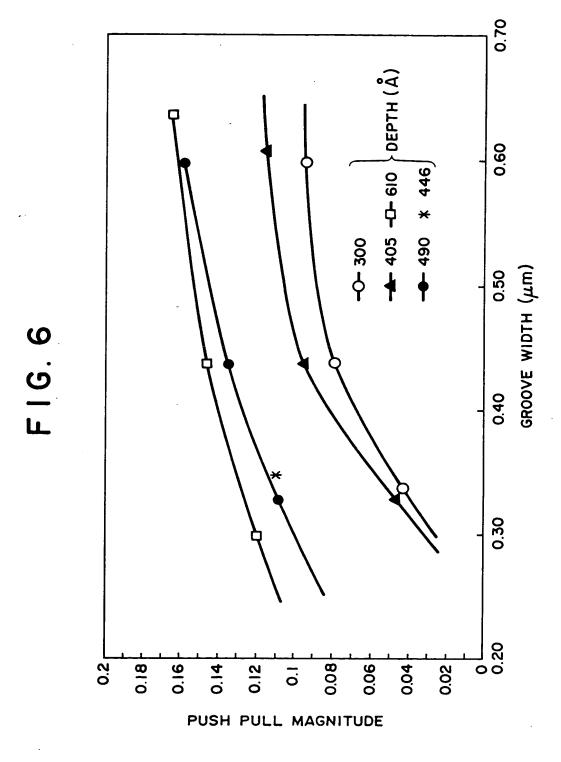
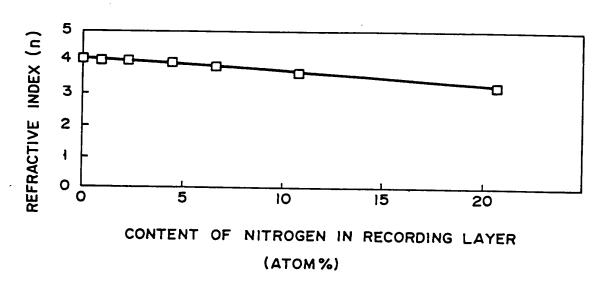


FIG. 7



F1G. 8

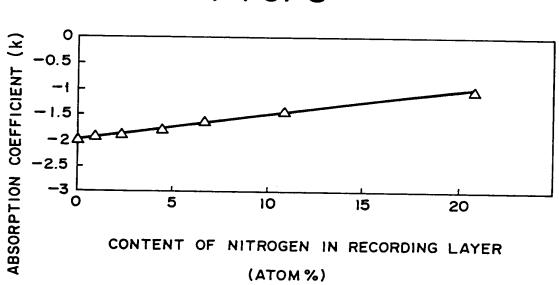
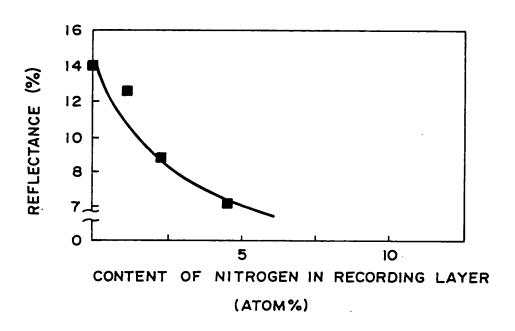
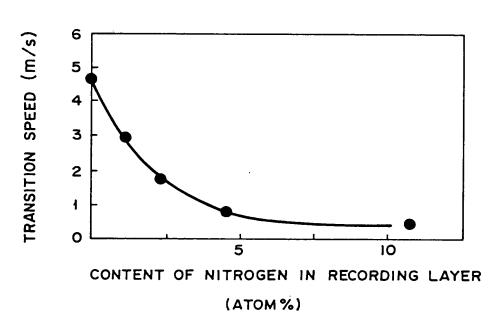
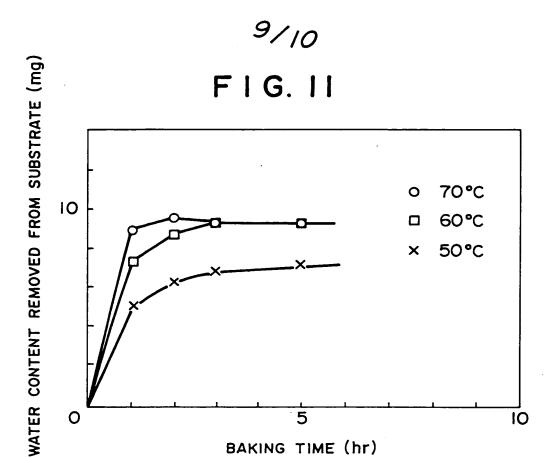


FIG. 9



F I G. 10





BAKING TIME (hr)

